



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D4950-3
Job Sheet 174017



Part No: D4950-3

Job Qty: 4 ea

Part Name: Mount



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 3/8/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B SHEETS 5,6 IPP REV:A 13.09.24 NEW ISSUE DD VERF:JLM IPP REV:B 13.12.23 DWG
REV.PB2 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	3/8/18	3/8/18	0.00	0.00	Start Up Waterjet		on 18/03/11
100	Waterjet	4 pcs	3/8/18	3/8/18	0.00	0.35	Waterjet1		on 18/03/11
110	QC	4 pcs	3/8/18	3/8/18	0.00	0.00	QC2 Waterjet-1		on 18/03/11
120	QC	4 pcs	3/8/18	3/8/18	0.00	0.00	QC8-5		38
130	Small Fab	4 pcs	3/9/18	3/9/18	0.00	0.26	Small Fab-8		DAG 38
140	QC	4 pcs	3/9/18	3/9/18	0.00	0.00	QC5		38
170	Packaging	4 pcs	3/9/18	3/9/18	0.00	0.00	Packaging3	5/10/2	999 MAR 15 2018
180	QC21-SA	4 Ea	3/9/18	3/9/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D4950 Dwg Rev: B Prog Rev: B 2-Deburr if necessary
 Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
 120 - QC8- Inspect parts - second check
 130 - 1- deburr 2- form as per dwg D4950
 140 - QC5- Inspect part completeness to step on W/O
 170 - Identify as per dwg & Stock Location: _____
 180 - QC21- Final Inspection - Work Order Release

MAR 15 2018

DAG
21
3-80

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M17-4-S11GA	17-4 SS Sheet 0.125 (AMS 5604 or ASTM 693)	.5000 ft (.125 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M17-4-S11GA	1	0	0

Part Specifications

Specifications could not be found.

Plex 3/8/18 3:24 PM Dart.Gagnon.Michelle

DART
AEROSPACE

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Container No: S049974

Part: D4950-3

Job No: 174017

Serial No/ Batch: S049974

Revision:

Inspector:

Date: 03/12/18

